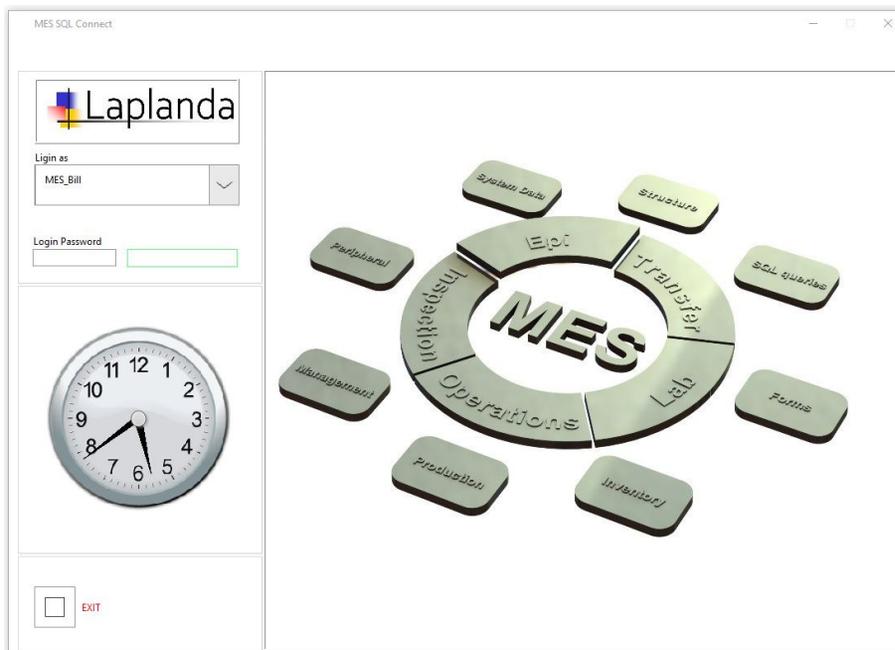


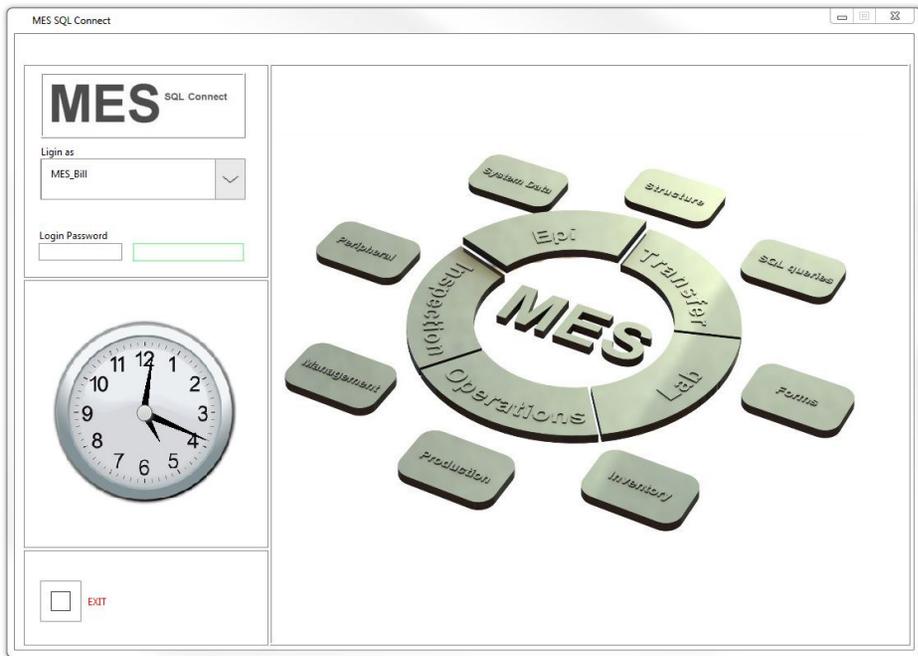
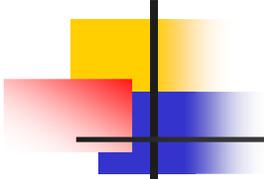
# Laplanda

www.laplanda.com

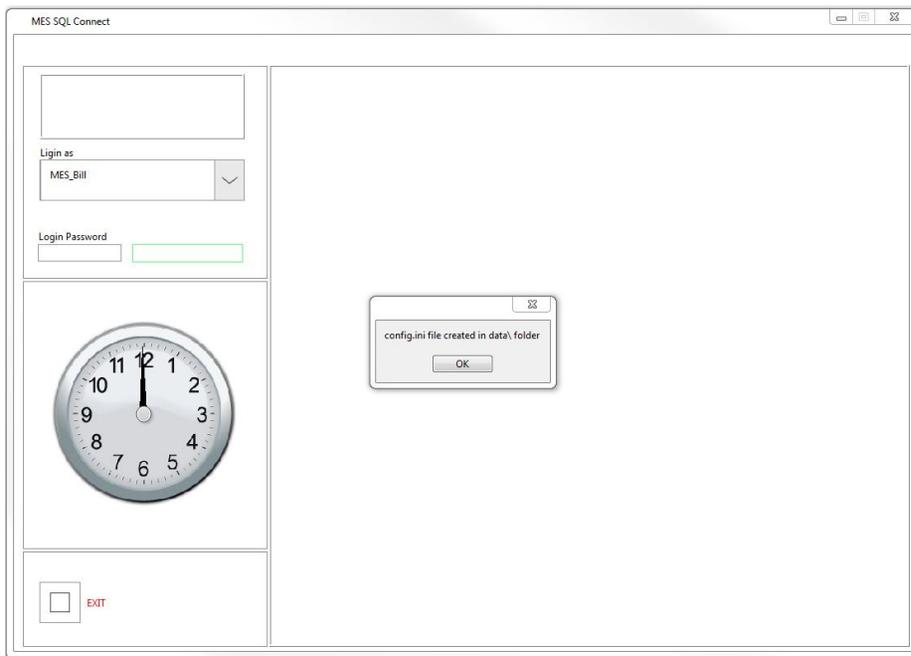


GUI and Guide of Manufacturing Execution System (MES) with SQL (Structured Query Language) BD (Database) Connectivity

Login and Messages

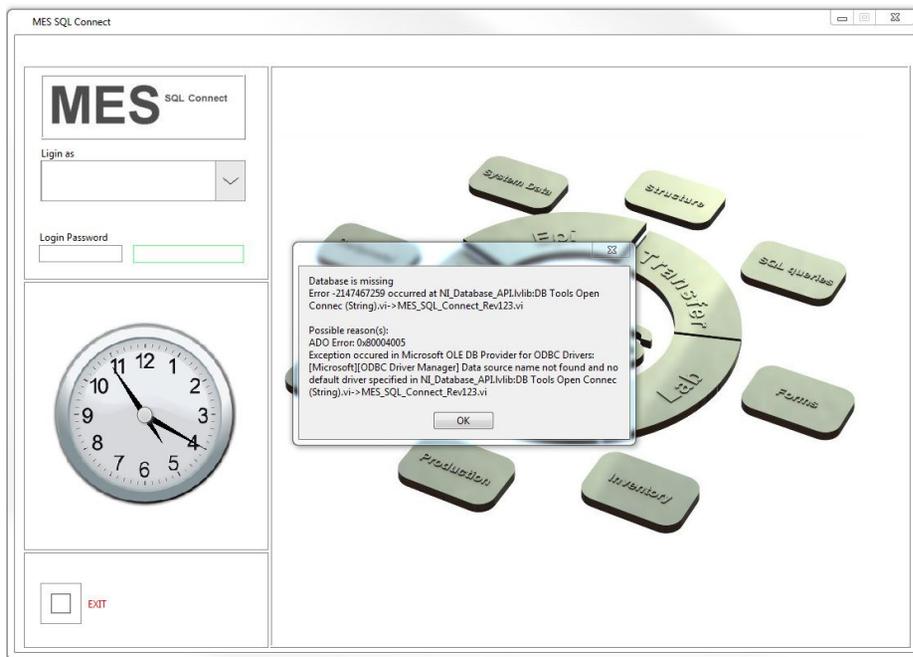


Welcome Tab



## DIALOG: “config.ini” file is missing

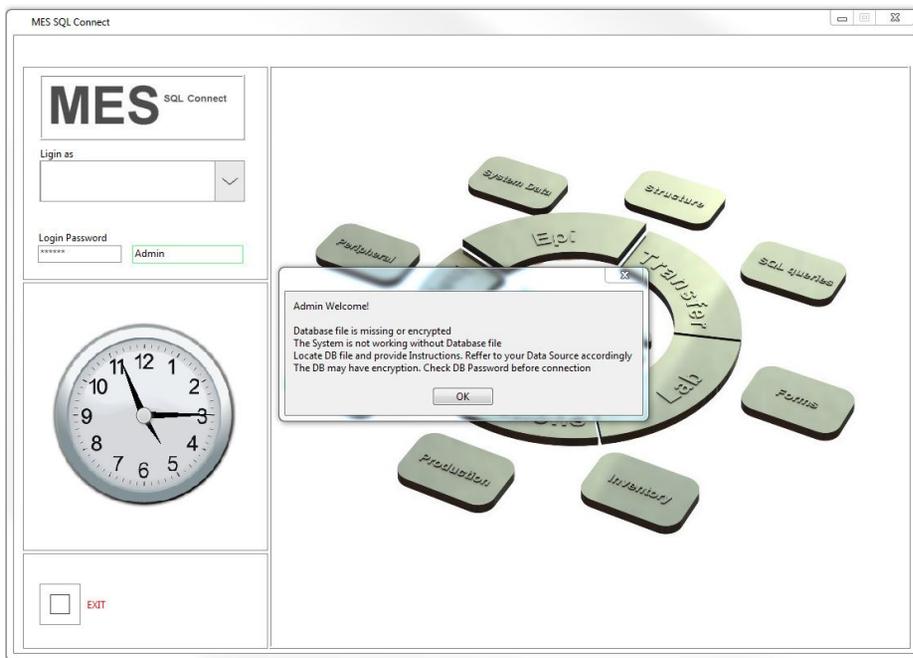
After the launch, the Program found that “config.ini” file is missing in root folder “data\config.ini”  
The “config.ini” is a configuration file that collects all settings for initiation of business model.  
If “config.ini” file is empty or just created, the “Admin” login require to set the User’s access and privileges.  
The permanent “Admin” password is: 522577  
In order to change the permanent Admin password please request the proprietary image of the software at [www.laplanda.com](http://www.laplanda.com)



## DIALOG: “Database” file is missing

After the launch, the Program found that expected Database file is missing in root folder “data\db\db\_1.mdb”  
The “db\_1.mdb” is MS Access database file that collects and retrieves all data.

If “db\_1.mdb” file has different location or has another name, the “Admin” login require to set the working Instruction.  
The permanent “Admin” password is: 522577



## DIALOG: "Database" file is missing

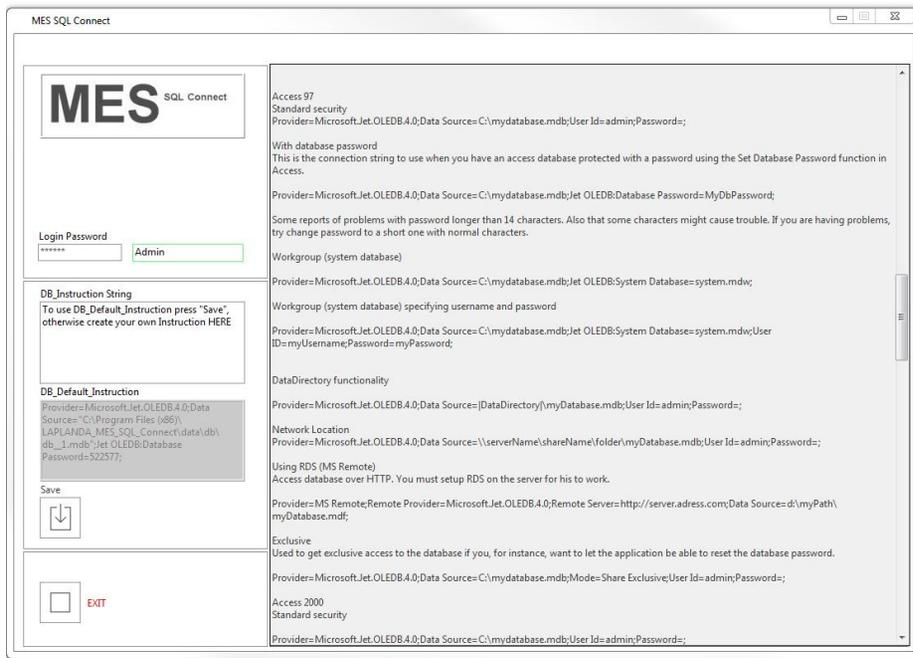
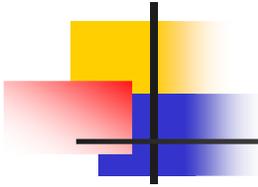
After the launch, the Program found that expected Database file is missing in root folder "data\db\db\_1.mdb"  
The "db\_1.mdb" is MS Access database file that collects and retrieves all data.

If "db\_1.mdb" file has different location or has another name, the "Admin" login require to set the working Instruction.

The permanent "Admin" password is: 522577

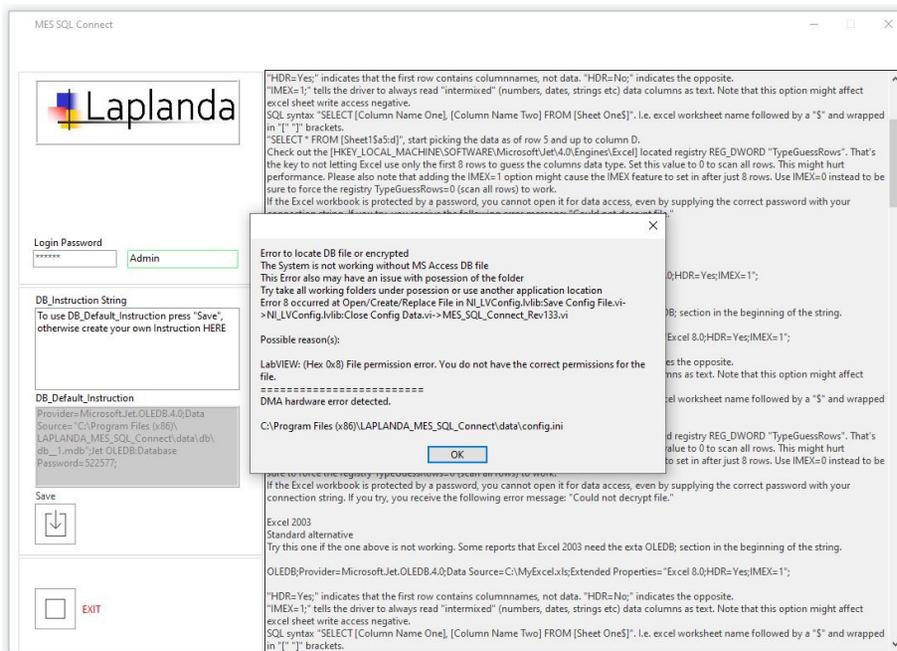
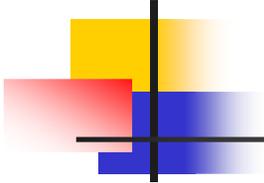
In order to change the permanent Admin password please request the proprietary image of the software at

[www.laplanda.com](http://www.laplanda.com)



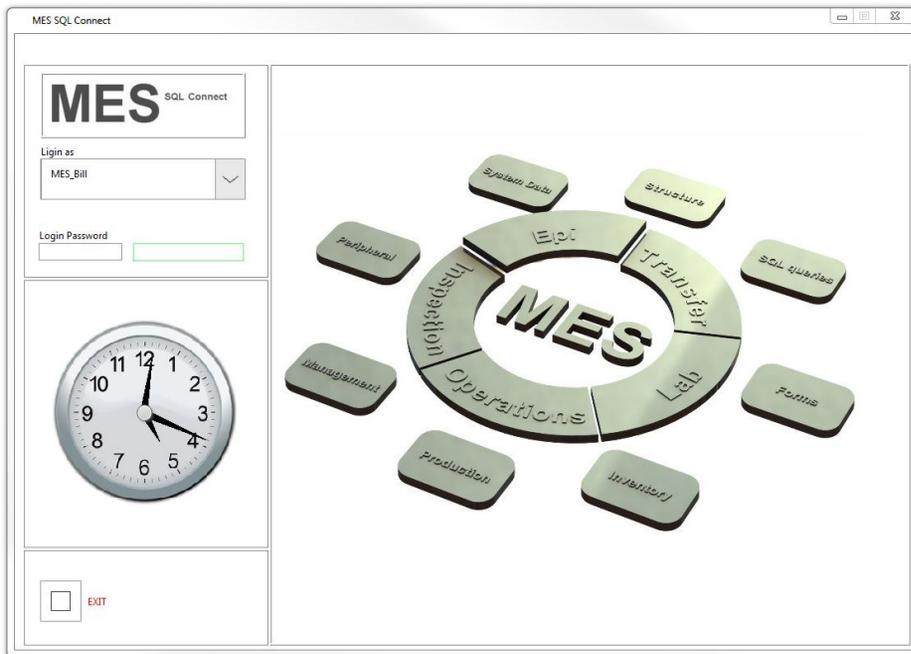
## ALARM: “Database” file is missing

After the launch, the Program found that expected Database file is missing in root folder “data\db\db\_1.mdb”  
If “db\_1.mdb” file is located in the root folder and its name is not changed, just confirm just confirm by pressing “Save”  
After pushing the “Save” button, the Instruction will be created as Appropriate and saved as an encrypted string in “config.ini” file.  
If “db\_1.mdb” file has different location on your PC or your network, has another name or credential please create your own instruction using the Guide located in the right GUI screen.  
The sample MS Access Database file “db\_1.mdb” has a password.  
The password for this file is the same, as an “Admin” password.  
Both passwords are the same just because to simplify the Program setup.  
The password for sample database file “db\_1.mdb” is: 522577  
This database password can be always changed using MS Access menu.



## DIALOG: “Error to locate Database file”

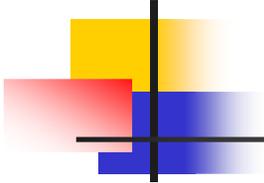
After the launch, the Program found that expected Database file is missing in root folder “data\db\db\_1.mdb”  
If “db\_1.mdb” file is located in the root folder and its name is not changed, just confirm just confirm by pressing “Save”  
After pushing the “Save” button, the Instruction will be created as Appropriate and saved as an encrypted string in “config.ini” file.  
If “db\_1.mdb” file has different location on your PC or your network, has another name or credential please create your own instruction using the Guide located in the right GUI screen.  
The sample MS Access Database file “db\_1.mdb” has a password. The password for this file is the same, as an “Admin” password. Both passwords are the same just because to simplify the Program setup.  
Error message explains the problem. Correct and continue.



## Login

If you have User's credential, login as privileged User.

If you do not have the User's credential, login as "Admin" and create ones in "Work/Work Options/System Data/SysData Task Select/Users Password and Access".



MES SQL Connect

Login Work Task Operations

**MES** SQL Connect

SysData Task Select  
Users Password and Access

Work Options  
System Data

User Name	Password	First and Last Name	Department	Function	Key	Login	Work Structure	Work DB Query	Work Forms	Work Inventory	Work Production	Work Man
MES_Bill	123	BillCoen	Office	CEO	Management	X	X	X	X	X	X	X
MES_Mary	123	MaryWinstead	Fab1	Epi	Engineer	X	X	X	X	X	X	X
MES_Elizabeth	123	ElizabethWarren	Production	MS1,MS2	Engineer	X	X	-	-	-	X	X
MES_John	123	JohnTurro	Fab2	Epi	Engineer	-	-	X	X	X	X	-
MES_Ashley	123	AshleyMoss	Fab2	Epi	Engineer	-	-	-	-	-	-	-
MES_Brian	123	BrianLee	Sale	Relations, Test	Engineer	-	-	-	-	-	-	-
MES_Sidney	123	SydneyCrosby	Fab1	Epi	Technitian	-	-	-	-	-	-	-
MES_Natalya	123	NatalyaBailey	Production	MS3	Engineer	X	X	X	X	X	X	X
MES_Alex	123	AlexBouja	Production	MS4	Engineer	X	X	X	X	X	X	X
MES_Suzanne	123	SuzanneSanto	Fab2	Inspection	Engineer	-	-	-	-	-	-	-
MES_Leslie	123	LeslieJamison	Warehouse	Operations	Manager	X	X	X	X	X	X	X

< Table >

EXIT

Refresh  Table Search  Table Column to Sort num  Rows  11 Columns  Header Color  Cells Color

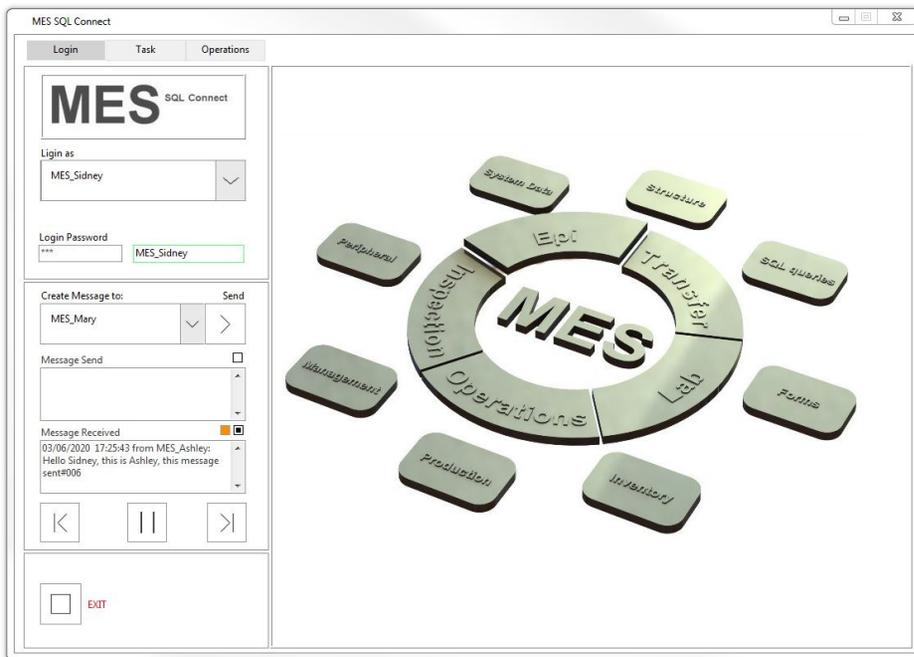
## Create User's credential

If you have User's credential, login as privileged User.  
If you do not have the User's credential, login as "Admin" and create ones in "Work/Work Options/System Data/SysData Task Select/Users Password and Access". Use "X" as an indicator of available function for particular User. Save.



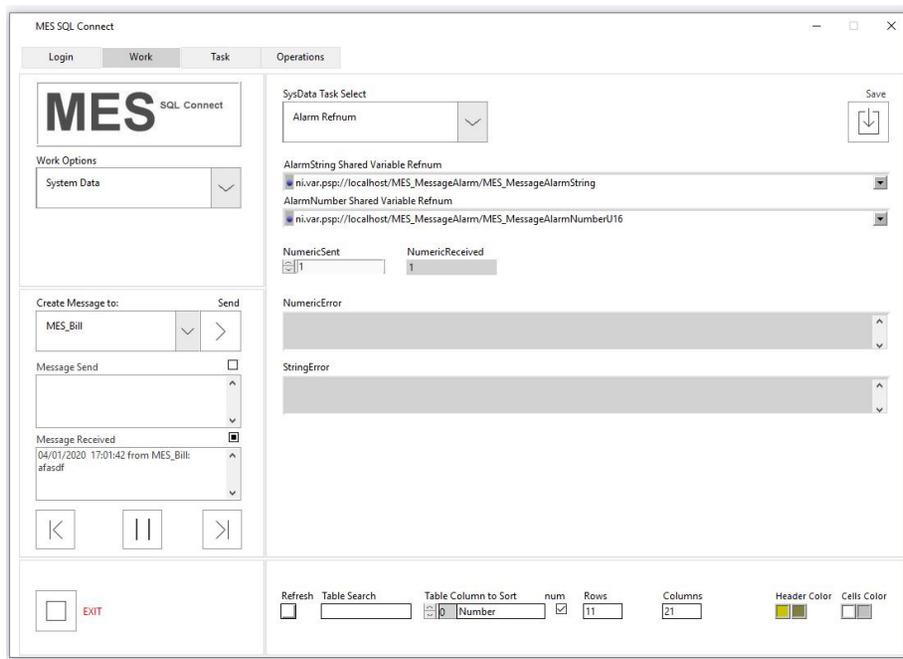
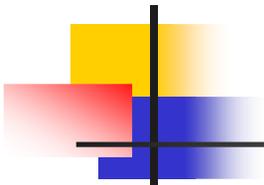
## Login Tab, Message Center.

- Create Message to: and Send
- Check the response messages
- Answer to not read messages
- Alarm by Color boolean of Read/Not Read



## Login Tab, Message Center.

- Create Message to: and Send
- Check the response messages
- Answer to not read messages
- Alarm by Color boolean of Answered/not Answered



## Message Center.

Check for Errors in “Work/Work Options/System Data/SysData Task Select/Alarm Refnum”. Send “Numeric” and see the response over your network.

If you have Message errors establish the pass to Alarm Shared Variables Refnums and Save.