# Laplanda



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GUI and Guide of Manufacturing Execution System (MES) with SQL (Structured Query Language) BD (Database) Connectivity

**Operations** 







## Work: Working Options

Structure •DB Query •Forms •Inventory •Production •Manage •Operations •System Data •SOP

Login	Work	Task . Connect	Operations Operations Opt	ons	~	1								
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## Work: Working Options: Operations

Operations Options: •Operations Create •Operations Options



MES	onnect	Operations Options Operations Create	Operations F	or Report Oper MES_Bill	ations Exeqution To
Work Options		Operations created for	First and Last Name	Department	Function
Operations		MES_Bill	BillCoen	Office	CEO
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		MES_Bill	BillCoen	Office	CEO
		Operations	Value		
		Name			
		Description Operation Goal			
reate Message to:	Send	SOP	Large pro-		
	Jena	Report to	MF2_RIII		
MES_Bill V		Lot Description	-		
		Note			
Message Send		Current Day and Time	04/05/2020 19:29:27		
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#### Work: Working Options: Operations Operations Options: Operations Create

"Operations For" is nominated a person, who will perform the Operation.

Operation will be arise at login as an Operation Table for this particular User

NOTE: The User will have NO option to browse Operations and will have opened just a last created for him (her).



#### Work: Working Options: System Data SysData Select: User Password and Access

Set the access for particular User(s) as "Operator" ONLY In this case User MES\_Suzanne has ONLY "Operator" privilege.



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IVIE	13 out	Connect	Users Passwo	ord and Access	$\sim$						[↓
ork Options			L								
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#### Work: Working Options: System Data SysData Select: User Password and Access

Set the access for particular User(s) as "Operator" ONLY In this case User MES\_Suzanne has ONLY "Operator" privilege.

nnect	Operations Options Operations Create	Operations F	For Report Operat	ions Exeqution To	
	Operations created for	First and Last Name	Department	Function	
	MES_Suzanne	SuzanneSanto	Fab2	Inspection	
$\sim$	Operations will be reported to	First and Last Name	Department	Function	
	MES_Alex	AlexBouja	Production	MS4	
	Operations	Value		2	
	Name	MIED Transfer I S4 station			
	Description	Continuous operations for BGB	Papel		
	Operation Goal	10PPT			
	SOP	According to LS4-LLP-SOP: hea	at bath safty procedure: USE SAFETY IR 10	62nm glasses	
Send	Report To	MES_Alex			
N	Lot ID	Diced wafer QFR-278; QFG-279;	QFG-782;;;		
>	Lot Description	Lot Description Size of RGB array 300x300 pix; 34.5x28.6mm, device size 5x5um, pitch 75um			
Size of RoB anay source out participation         Size of RoB anay source out participation           Note         Use Flux:-FL-374; Solvent-Aceton,					
	Current Day and Time	04/05/2020 20:19:52	the second se		
^	Operations Resources and Para	meters Value	Lot Parameters	Value	
	Laser IR 1068nm, 200W	10%	Sizeof Array	300x300	
~	X speed, mm/s	100	Pitch, um	75	
	Y speed, mm/s	50	Part size, um	5x5	
-	Acceleration (X,Y), mm/s.sq	2500	Coupon size, mm	25x36x1.2	
^	Nets pressure, psi	30	R height, um	3	
	Vaccuum negative pressure, p	ii -3			
~	Pusher revision	R-19			
	Flux doze, ul	250			
N	Alignment accuracy, um	1			
		GI -65			
	Send	Operations Create     Operations Create     Operations Create     Operations Create     Operations will be reported to     MES_Jucanne     Operations will be reported to     MES_Jake     Operation Goal     Sop     Send     Sop     Current Day and Time     Operation Resources and Pare     Later Br (D68nn 200W     X speed, mm/s     V Speed, mm/s     V Speed, mm/s     Vaccume megative pressure, pi     Vaccum megative pressure, pi	Operations Create         MES_Suzari           Operations created for         First and Last Name           MES_Suzari         Suzaria           Operations will be reported to         First and Last Name           MES_Alex         AlseSouja           Operations will be reported to         First and Last Name           MES_Alex         AlseSouja           Operations will be reported to         First and Last Name           MES_Alex         AlseSouja           Operations will be reported to         First and Last Name           MES_Alex         AlseSouja           Operation Science         Value           Name         MLED Transfer LS4 station           Description         Continuous operations for RGD           SoP         According to LS4-LIP-SOP, He           SoP         According to LS4-LIP-SOP, He           Lot Description         Diced wafer QFR-278; QFG-279;           Note         Use Flusc-FL-374; Solvent-Acete           Current Day and Time         Q4/05/202 021:952           Operations Resources and Parameters         Value           Laser IR DeSonn, 200W         100           Y speed, mm/s         50           Acceleration (X/Y), mm/s.sq         30           Vaccum negative pressure, psi <td>Operations Create     MES_Suzanne     MES_Alex       Operations created for     First and Last Name     Department       MES_Suzanne     SuzanneSsinto     Fab2       Operations will be reported to     First and Last Name     Department       MES_Alex     AlesBouja     Production       Operations will be reported to     First and Last Name     Department       MES_Alex     AlesBouja     Production       Operations     Value     Name     Decorption       Decorption     Value     Operation for RGB Panel     Operation Sola       Operation Goal     TOPT     SOP     According to LS4-LIP-SOP; heat bath safty procedure; USE SAFETV IR 10       Send     SOP     According to LS4-LIP-SOP; heat bath safty procedure; USE SAFETV IR 10       Decription     Soc FRGB rary 30000 pit; 345-28.6mm, device size 5x5um, pitch 75       Note     Uab Flas-FRGB rary 30000 pit; 345-28.6mm, device size 5x5um, pitch 75       Note     Doperation RSouces and Parameters       Value     100       Value     30       Value     100       Value     100       Valu</td>	Operations Create     MES_Suzanne     MES_Alex       Operations created for     First and Last Name     Department       MES_Suzanne     SuzanneSsinto     Fab2       Operations will be reported to     First and Last Name     Department       MES_Alex     AlesBouja     Production       Operations will be reported to     First and Last Name     Department       MES_Alex     AlesBouja     Production       Operations     Value     Name     Decorption       Decorption     Value     Operation for RGB Panel     Operation Sola       Operation Goal     TOPT     SOP     According to LS4-LIP-SOP; heat bath safty procedure; USE SAFETV IR 10       Send     SOP     According to LS4-LIP-SOP; heat bath safty procedure; USE SAFETV IR 10       Decription     Soc FRGB rary 30000 pit; 345-28.6mm, device size 5x5um, pitch 75       Note     Uab Flas-FRGB rary 30000 pit; 345-28.6mm, device size 5x5um, pitch 75       Note     Doperation RSouces and Parameters       Value     100       Value     30       Value     100       Value     100       Valu	

#### Work: Working Options: Operations Operations Options: Operations Create

"Operations For" is nominated to a person, who will perform the Operation. Operation will be arise at login as an Operation Table for this particular User NOTE: The User will have NO option to browse Operations

and will have opened just a last created for him (her).

Save

Continue...

MES SOL CO	nnect	Operations Options Operations Create	Operations For MES_Suzanne	Report Oper MES_Alex	ations Exeqution To
Work Options		Operations created for	First and Last Name	Department	Function
Counting.		MES_Suzanne	SuzanneSanto	Fab2	Inspection
Operations	$\sim$	Operations will be reported to	First and Last Name	Department	Function
		MES Alex	AlexBouia	Production	MS4
		Operations	/alua		(1.0003/01)
		blame	ALED Transfer   \$4 station		
		Description	VILED Transfer LS4 station	nel	
		Operation Goal	LODDT	nei	
		SOP	According to I S4-I I P-SOP heat ha	ath safty procedure LISE SAFETY IR	1062nm glasses
Create Message to:	Send	Report To	ACC Alm	an surg procedure, ose seren in	ioochini giusses
1455 D'H		Lot ID	× bF	G-782	
MES_BIII		Lot Descriptio	5	28.6mm. device size 5x5um. pitch 7	'Sum
	<i>.</i>	Note OperationsAssign	ed MLED Transfer LS4 station	· · · · · · · · · · · · · · · · · · ·	27300
Message Send		Current Day a			
	^	Or write and B	OK	Lat Deservation	L Matura
		Less ID 1050 mm 2000M	109/	Corporative Corpor	value 200-200
		Laser IK Tubonim, 2009	10%	Sizebr Array	300x300
	~	A speed, mm/s	100	Pitch, um	73
Message Received		Acceleration (X V) mm/c co	2500	Coupon size mm	25x36x1.2
from :	^	Nets pressure psi	30	R height um	2343041.2
		Vaccuum penative pressure psi	-3		
	~	Pusher revision	R-19		
	0.00	Flux doze ul	250		
	NI	Alignment accuracy, um	1	1	
		Use Baseline recipe	GL-65	1	
K II N		Use Baseline recipe	GL-65		

#### Work: Working Options: Operations Operations Options: Operations Create

DIALOG: OperationsAssigned "Name of the operation"

Continue...



		Operations	Value	
	↓ Done	Operation Name	MLED Transfer LS4 station	1
		Assigned By	MES_Elizabeth	
		Assigned To	MES_Suzanne	
igin as		Description	Continuous operations fo	or RGB Panel
	CodeID	Goal	10PPT	
MES_Suzanne		SOP	According to LS4-LLP-SO	P; heat bath safty procedure; USE SA
		Report To	MES_Alex	
	Part Description	Lot ID	Diced wafer QFR-278; QF	G-279; QFG-782;;;
	Part Description	Lot Description	Size of RGB array 300x300	pix; 34.5x28.6mm, device size 5x5u
ogin Password		DocNo and Date	5 Use Flux-FL-374; Solve	ent-Aceton,
MES_Suzanne				
		Operations Pa	arameters	Value
reate Message to: Send		Laser IR 1068nm, 20	00W	10%
		X speed, mm/s		100
MES_BIII V		Y speed, mm/s		50
		Acceleration (X,Y),	mm/s.sq	2500
lessage Send	Notico	Nets pressure, psi		30
	Notice	Vaccuum negative	pressure, psi	-3
		Pusher revision		R-19
		Flux doze, ul		250
~		Alignment accurac	y, um	1
Message Received		Use Baseline recipe		GL-65
rom :		Lot Paramete	rs	Value
		Cineral Assess		200-200
~		Ditch um		75
100 T + 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	Transfer to possession:	Part size um		5x5
	Transfer to possession:	Coupon size mm		25x36x1.2
		R height um		3
		intragine uni		
	01.17.20	-		
	04 1 / 29	-		

User MES\_Suzanne has privilege for "Operations" ONLY.

NOTE: The User will have NO option to browse Operations and will have opened just a last created for him (her).

Continue...



	ria -	Operations	Value	
SQL Connect	↓ Done	Operation Name	MLED Transfer LS4 stat	tion
		Assigned By	MES_Elizabeth	
		Assigned To	MES_Suzanne	
oin as		Description	Continuous operation:	s for RGB Panel
	CodeID	Goal	10PPT	
MES_Suzanne		SOP	According to LS4-LLP-	SOP; heat bath safty procedure; USE SA
		Report To	MES_Alex	
		Lot ID	Diced wafer QFR-278;	QFG-279; QFG-782;;;
	Part Description	Lot Description	Size of RGB array 300x3	300 pix; 34.5x28.6mm, device size 5x5un
gin Password		DocNo and Date	5 Use Flux-FL-374; Sc	olvent-Aceton,
MES_Suzanne		2.5		
		Operations I	<sup>o</sup> arameters	Value
ate Message to: Send		Laser IR 1068nm,	200W	10%
		×		100
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	Specify: CodelD; Description; Notice; Tra	insfer to possession	, mm/s.sq	2500
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issage serio	INOTIC OK		e pressure, psi	-3
				R-19
		Flux doze, ul		250
~		Alignment accura	cy, um	1
essage Received		Use Baseline recip	e	GL-65
pm:				
		Lot Paramet	ers	Value
		Sizeof Array		300x300
		Pitch, um		75
	Transfer to possession:	Part size, um		5x5
		Coupon size, mm		25x36x1.2
		R height, um		3
	010101			
	(1/1) (1/1) (1/1)			
		-		

NOTE: Operator CAN NOT change the values in "Operations", "Operations Parameters" and in "Lot Parameters" Tables

NOTE: Operator MUST fill out ALL required fields before the Operation can be DONE.

NOTE: Operation time is starts immediately after the Login and reset after Operation is DONE.

NOTE: All data in a middle part of Tab is storing after Operation completed.

DIALOG: Specify CodeID; Description; Notice; Transfer to posession

OK

Continue...



	rla -	Operations	Value	
SQL Connect	↓ Done	Operation Name	MLED Transfer LS4 sta	tion
		Assigned By	MES Elizabeth	
		Assigned To	MES_Suzanne	
igin as		Description	Continuous operation	is for RGB Panel
	DXV-8356	Goal	10PPT	
MES_Suzanne		SOP	According to LS4-LLP	-SOP; heat bath safty procedure; USE SA
		Report To	MES_Alex	
	D. Deniel and and fee D	Lot ID	Diced wafer QFR-278;	QFG-279; QFG-782;;;
	R-Pariel prepared for B	Lot Description	Size of RGB array 300x	300 pix; 34.5x28.6mm, device size 5x5un
ogin Password		DocNo and Date	5 Use Flux-FL-374; S	olvent-Aceton,
MES_Suzanne				
		Operations Parameters		Value
Create Message to: Send		Laser IR 1068nm, 200W		10%
1470 000		X speed, mm/s		100
MES_Bill V		Y speed, mm/s		50
		Acceleration (X,Y),	mm/s.sq	2500
Message Send	Clusters for inspection: left start	Nets pressure, psi		30
^	24 12: 120 25: 240 124	Vaccuum negative	pressure, psi	-3
	34-12; 120-35; 340-134	Pusher revision		R-19
		Flux doze, ul		250
~		Alignment accurac	cy, um	1
Message Received		Use Baseline recipe	1	GL-65
from :		Lot Paramete	ers	Value
		Sizeof Array		300×300
•		Pitch, um		75
37 11 56	MES Sidney	Part size, um		5x5
K         X	- ,	Coupon size, mm		25x36x1.2
		R height, um		3
	04.20.27			

Operation is completed and is ready to be DONE

OK

Continue...



MES SQL Connect				- 0
		Operations	Value	
	↓ Done	Operation Name	MLED Transfer LS4 statio	20
		Assigned By	MES Elizabeth	
		Assigned To	MES_Suzanne	
Ligin as		Description	Continuous operations f	or RGB Panel
	DXV-8356	Goal	10PPT	
MES_Suzanne		SOP	According to LS4-LLP-S0	OP; heat bath safty procedure; USE SA
		Report To	MES_Alex	
	D. Danal answard for D	Lot ID	Diced wafer QFR-278; QF	FG-279; QFG-782;;;
1000 C 1000 C	K-Parier prepared for B	Lot Description	Size of RGB array 300x30	0 pix; 34.5x28.6mm, device size 5x5un
Login Password		DocNo and Date	5 Use Flux-FL-374; Solv	vent-Aceton,
MES_Suzanne				
		Operations P	arameters	Value
Create Message to: Send		× 68nm, 20	WOO	10%
MEC DIA		im/s		100
MES_BIII	Operations Report: MLED Transfe	r LS4 station im/s		50
	Done	on (X,Y),	mm/s.sq	2500
Message Send	Clusters fo	ure, psi	6	30
^	24 12: 120	negative	pressure, psi	-3
	34-12, 120 OK	ision		R-19
	L	riux uoze, ul		250
~		Alignment accurac	y, um	1
Message Received		Use Baseline recipe	53.	GL-65
from :		Lot Paramete	rs	Value
~		Sizeof Array		300×300
		Pitch, um		75
	MES_Sidney 🗸	Part size, um		5x5
		Coupon size, mm		25x36x1.2
		K height, um		5
EXIT	04:32:05			

Operation is DONE

DIALOG: Operations Report: "Name of the Operation". OK

Continue...





## Login as MES\_Bill

Continue...



MES SQL Connect														-	-		×
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#### Work: Working Options: Operations Operations Options: Operations Options

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Conception of the					
Login	Wor	k Ta:	c Operations		
			Operations Options		
N	IES	SQL Connect	Operations Options	~	
Work Opti	ons		Operations List	Move To Archive	
Operatio	ons	~	Operations Assigned	$\sim$	
			Table Column Entries	All records Assign By Assign To Report To	
			MES_Bill		
cNumber	Assigned By	Assign To	Task Name	Task Description	Task G
	MES_Bill	MES_Elizabeth	MLED Transfer LS4 station	Continuous operations for RGB Panel	10PPT
	MES_BIII MES_Suzanne NAME OR NUMBER OF THE OPER			OPERATION FESCRIPTION	GOAL
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Table					

Work: Working Options: Operations Operations Options: Operations Options Operations List: Operations Assigned Table Column Entries: MES\_Bill

Continue...



MES SQL C	onnect												-		×
Login	Wo	irk 1	ask	Operations											
Μ	ES	SQL Conne	ct	Operations Operation	Options ns Options	$\sim$		Mart Arba						P	rint
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DocNumber	Assigned By	Assign To	Task Name			Task Descript	tion							Task Goa	^
4	MES_Bill	MES_Elizabeth	MLED Transf	er LS4 station		Continuous	operation	s for RGB Pa	inel					10PPT	
3	MES_Bill	MES_Suzanne	NAME OR N	UMBER OF TH	E OPERATION	OPERATION	FESCRIPT	ION						GOAL OF	THE
2	MES_Bill	MES_Suzanne	Operation #	101 ACCURA 1	00 wafer alignment	Using SOP p	erform ali	gnment of t	he wafer v	s to coupor	s to get the p	anel ready t	or transfer	Perform	he r
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Work: Working Options: Operations Operations Options: Operations Options Operations List: Operations Assigned Table Column Entries: MES\_Bill

Pick the row. Print.

Continue...

#### MES\_Bill Report

Task	Value	
DocNumber	5	
Date and Time	04/05/2020 20:20:20	
Assigned By	MES Elizabeth	
Assigned To	MES Suzanne	
Operation Name	MLED Transfer LS4 station	
Description	Continuous operations for RGB Panel	
Goal	10PPT	
SOP	According to LS4-LLP-SOP; heat bath safty prov	edure; USE SAFETY IR 1062nm glasses
Report to	MES_Alex	
Lot ID	Diced wafer QFR-278; QFG-279; QFG-782;;;	
Lot Description	Size of RGB array 300x300 pix; 34.5x28.6mm, de	vice size 5x5um, pitch 75um
Note	Use Flux-FL-374; Solvent-Aceton,	
Task Resources and Param	eters	Value
Laser IR 1068nm, 200W		10%
X speed, mm/s		100
Y speed, mm/s		50
Acceleration (X,Y), mm/s.s	9	2500
Nets pressure, psi		30
√accuum negative pressur	e, psi	-3
Pusher revision		R-19
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	04/05/2020 20:57:26	
Current Date and Time	04/03/2020 20:31:30	

#### MES\_SQL\_Connectivity Report Generation

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## Print: Operations Assigned Report

"Report" Tag is printed as HTML in browser. This Tag can be saved or printed using existed peripheral.

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3	MES_Bill	MES_Suzanne	NAME OR NUMBER OF THE OPERATION	OPERATION FESCRIPTION	GOAL C
	MES_Elizabeth	MES_Suzanne	MLED Transfer LS4 station	Continuous operations for RGB Panel	10PPT
4					
4					

Work: Working Options: Operations Operations Options: Operations Options Operations List: Operations Report Table Column Entries: MES\_Bill

Pick the row. Print.

Continue...

#### MES\_Bill Report

Task	Value	
DocNumber	24	
Date and Time	04/05/2020 20:36:07	
Assigned By	MES_Elizabeth	
Assigned To	MES_Suzanne	
Operation Name	MLED Transfer LS4 station	
Description	Continuous operations for RGB Panel	
Goal	10PPT	
SOP	According to LS4-LLP-SOP; heat bath safty pro	cedure; USE SAFETY IR 1062nm glasses
Report to	MES_Alex	
Lot ID	Size of RGB array 300x300 pix; 34.5x28.6mm, de	vice size 5x5um, pitch 75um
Lot Description	5 Use Flux-FL-374; Solvent-Aceton,	
		(Let a)
Task Resources and Param	eters	Value
Laser IR 1068nm, 200W		10%
X speed, mm/s		100
Y speed, mm/s		50
Acceleration (X,Y), mm/s.s	9	2500
Nets pressure, psi		30
vaccuum negative pressur	e, psi	-3
Pusher revision		R-19 250
Alianatica de la companya de la comp		250
Alignment accuracy, um		GL 65
ose baseline recipe		02.05
Lot Parameters		Value
Sizeof Array		300x300
Pitch, um		75
Part size, um		5x5
Coupon size, mm		25x36x1.2
R height, um		3
	- Income	
Operation	Value	
Transfer to possession	MES_Sidney	
Code ID	DXV-8356	
Description	K-Panel prepared for B	

#### MES\_SQL\_Connectivity Report Generation

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## Print: Operations Report

"Report" Tag is printed as HTML in browser. This Tag can be saved or printed using existed peripheral.

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DIALOG: Move Record to Archive? OK

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Work: Working Options: Operations Operations Options: Operations Options Operations List: Operations Report

DIALOG: Entry moved to Archive OK

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