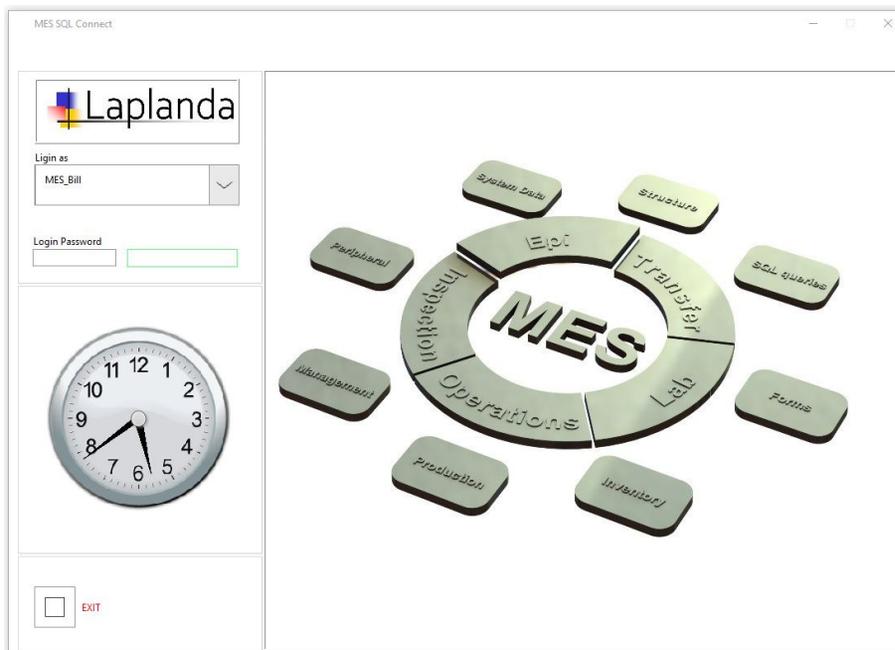


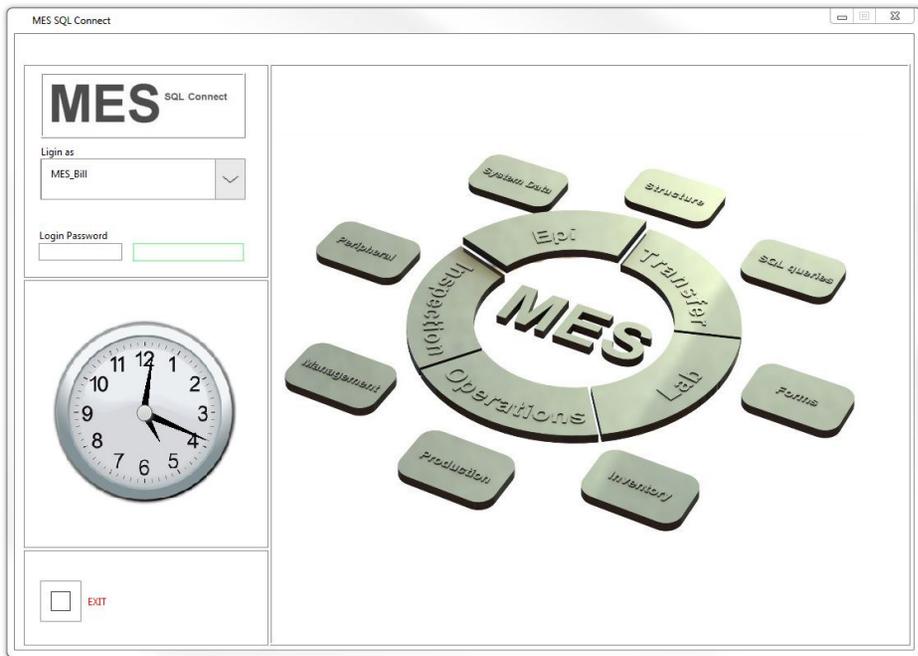
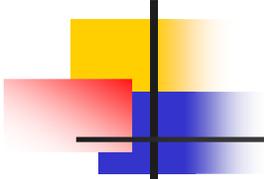
Laplanda

www.laplanda.com

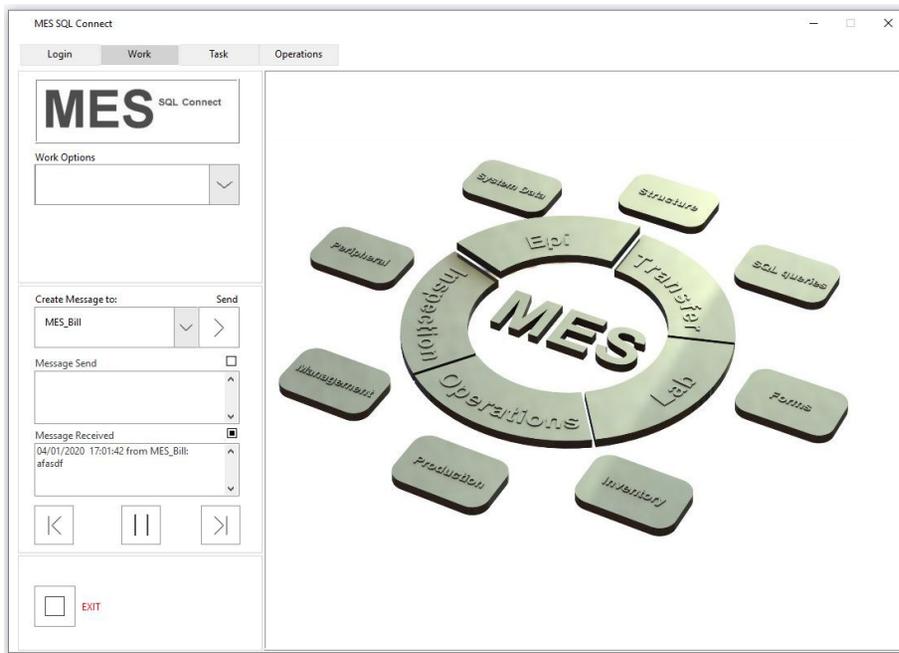


GUI and Guide of Manufacturing Execution System (MES) with SQL (Structured Query Language) BD (Database) Connectivity

Operations

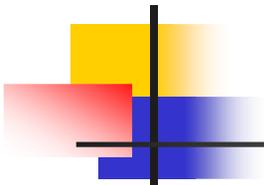


Welcome Tab



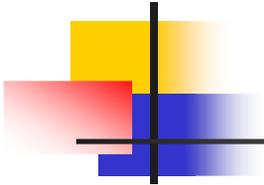
Work: Working Options

- Structure
- DB Query
- Forms
- Inventory
- Production
- Manage
- Operations
- System Data
- SOP



Work: Working Options: Operations

- Operations Options:
- Operations Create
 - Operations Options



MES SQL Connect

Login Work Task Operations

MES SQL Connect

SysData Task Select
Users Password and Access

Save

Work Options
System Data

User Name	Password	First and Last Name	Department	Function	Key	Login	Work Structure	Work DB Query	Work Forms	Work Inventory	Work Production	Work Man
MES_Bill	123	BillCoen	Office	CEO	Management	X	X	X	X	X	X	X
MES_Mary	123	MaryWinstead	Fab1	Epi	Engineer	X	X	X	X	X	X	X
MES_Elizabeth	123	ElizabethWarren	Production	MS1,MS2	Engineer	X	X	-	-	-	X	X
MES_John	123	JohnTurturo	Fab2	Epi	Engineer	-	-	X	X	X	X	-
MES_Ashley	123	AshleyMoss	Fab2	Epi	Engineer	-	-	-	-	-	-	-
MES_Brian	123	BrianLee	Sale	Relations,Test	Engineer	-	-	-	-	-	-	-
MES_Sidney	123	SydneyCrosby	Fab1	Epi	Technician	-	-	-	-	-	-	-
MES_Natalya	123	NatalyaBailey	Production	MS3	Engineer	X	X	X	X	X	X	X
MES_Alex	123	AlexBouja	Production	MS4	Engineer	X	X	X	X	X	X	X
MES_Suzanne	123	SuzanneSanto	Fab2	Inspection	Engineer	-	-	-	-	-	-	-
MES_Leslie	123	LeslieJamison	Warehouse	Operations	Manager	X	X	X	X	X	X	X

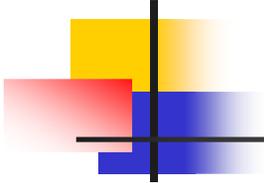
EXIT

Refresh Table Search Table Column to Sort num Rows Columns Header Color Cells Color

4 Task Parameter 1 11 21

Work: Working Options: System Data SysData Select: User Password and Access

Set the access for particular User(s) as "Operator" ONLY
In this case User MES_Suzanne has ONLY "Operator" privilege.



MES SQL Connect

Login Work Task Operations

MES SQL Connect

Work Options
Operations

Create Message to: Send
MES_Bill

Message Send

Message Received
From:

EXIT

Operations Options
Operations Create

Operations For
MES_Suzanne

Report Operations Execution To
MES_Alex

Save

Operations created for	First and Last Name	Department	Function
MES_Suzanne	SuzanneSanto	Fab2	Inspection

Operations will be reported to	First and Last Name	Department	Function
MES_Alex	AlexBouja	Production	MS4

Operations	Value
Name	MLED Transfer L54 station
Description	Continuous operations for RGB Panel
Operation Goal	100PPT
SOP	According to L54-LLP-SOP; heat bath safety procedure; USE SAFETY IR 1062nm glasses
Report To	MES_Alex
Lot ID	Diced wafer QFR-278; QFG-279; QFG-782;
Lot Description	Size of RGB array 300x300 pic; 34.5x28.6mm, device size 5x5um, pitch 75um
Note	Use Flux-FL-374; Solvent-Aceton,
Current Day and Time	04/05/2020 20:19:52

Operations Resources and Parameters	Value	Lot Parameters	Value
Laser IR 1068nm, 200W	10%	Sizeof Array	300x300
X speed, mm/s	100	Pitch, um	75
Y speed, mm/s	50	Part size, um	5x5
Acceleration (X,Y), mm/s.sq	2500	Coupon size, mm	25x36x1.2
Nets pressure, psi	30	R height, um	3
Vacuum negative pressure, psi	-3		
Pusher revision	R-19		
Flux doze, ul	250		
Alignment accuracy, um	1		
Use Baseline recipe	GL-65		

Refresh Table Search Table Column to Sort num Rows Columns Header Color Cells Color

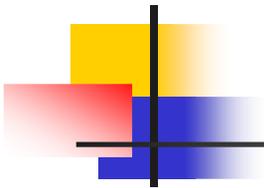
4 Task Parameter 1 0 0

Work: Working Options: Operations Operations Options: Operations Create

“Operations For” is nominated to a person, who will perform the Operation. Operation will be arise at login as an Operation Table for this particular User
NOTE: The User will have NO option to browse Operations and will have opened just a last created for him (her).

Save

Continue...



MES SQL Connect

Login Work Task Operations

MES SQL Connect

Work Options
Operations

Create Message to: Send
MES_Bill

Message Send

Message Received
from:

EXIT

Operations Options
Operations Create

Operations For
MES_Suzanne

Report Operations Execution To
MES_Alex

Save

Operations created for	First and Last Name	Department	Function
MES_Suzanne	SuzanneSanto	Fab2	Inspection

Operations will be reported to	First and Last Name	Department	Function
MES_Alex	AlexBouja	Production	MS4

Operations	Value
Name	MLED Transfer LS4 station
Description	Continuous operations for RGB Panel
Operation Goal	100PT
SOP	According to LS4-LLP-SOP; heat bath safety procedure; USE SAFETY IR 1062nm glasses
Report To	
Lot ID	8FG-782...
Lot Description	8x28.6mm, device size 5x5um, pitch 75um
Note	
Current Day at	

Operations Re	Value
Laser IR 1068nm, 200W	10%
X speed, mm/s	100
Y speed, mm/s	50
Acceleration (X,Y), mm/s.sq	2500
Nets pressure, psi	30
Vacuum negative pressure, psi	-3
Pusher revision	R-19
Flux doze, ul	250
Alignment accuracy, um	1
Use Baseline recipe	GL-65

Lot Parameters	Value
Sizeof Array	300x300
Pitch, um	75
Part size, um	5x5
Coupon size, mm	25x36x1.2
R height, um	3

OperationsAssigned MLED Transfer LS4 station

OK

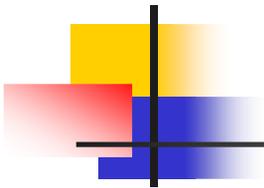
Refresh Table Search Table Column to Sort num Rows Columns Header Color Cells Color

4 Task Parameter 1 0 0

Work: Working Options: Operations
Operations Options: Operations Create

DIALOG: OperationsAssigned "Name of the operation"

Continue...



MES SQL Connect

MES SQL Connect

Login as
MES_Suzanne

Login Password
IMES_Suzanne

Create Message to: MES_Bill Send

Message Send

Message Received from:

Done

CodeID

Part Description

Notice

Transfer to possession:

04:17:39

Operations	Value
Operation Name	MLED Transfer L54 station
Assigned By	MES_Elizabeth
Assigned To	MES_Suzanne
Description	Continuous operations for RGB Panel
Goal	100PT
SOP	According to L54-LLP-SOP; Heat bath safety procedure; USE SAFETY
Report To	MES_Alex
Lot ID	Diced wafer QFR-278; QFG-279; QFG-782
Lot Description	Size of RGB array 300x300 pin; 34.5x28.6mm, device size 5x5um, p
DocNo and Date	5 Use Flux-FL-374; Solvent-Aceton,

Operations Parameters	Value
Laser IR 1068nm, 200W	10%
X speed, mm/s	100
Y speed, mm/s	50
Acceleration (X,Y), mm/s-sq	2500
Nets pressure, psi	30
Vacuum negative pressure, psi	-3
Pusher revision	R-19
Flux doze, ul	250
Alignment accuracy, um	1
Use Baseline recipe	GL-65

Lot Parameters	Value
Size of Array	300x300
Pitch, um	75
Part size, um	5x5
Coupon size, mm	25x36x1.2
R height, um	3

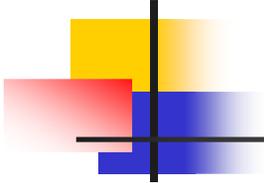
EXIT

Login as MES_Suzanne

User MES_Suzanne has privilege for "Operations" ONLY.

NOTE: The User will have NO option to browse Operations and will have opened just a last created for him (her).

Continue...



MES SQL Connect

MES SQL Connect

Login as
MES_Suzanne

Login Password
MES_Suzanne

Create Message to: Send
MES_Bill

Message Send

Message Received
from:

Done

DXV-8356

R-Panel prepared for B

Clusters for inspection: left start
34-12; 120-35; 340-134

MES_Sidney

04:30:27

Operations	Value
Operation Name	MLED Transfer L54 station
Assigned By	MES_Elizabeth
Assigned To	MES_Suzanne
Description	Continuous operations for RGB Panel
Goal	10PPT
SOP	According to LS4-LLP-SOP; heat bath safety procedure; USE SAFETY
Report To	MES_Alex
Lot ID	Diced wafer QFR-278; QFG-279; QFG-782;
Lot Description	Size of RGB array 300x300 pix; 34.5x28.6mm, device size 5x5um, p
DocNo and Date	5 Use Flux-FL-374; Solvent-Aceton,

Operations Parameters	Value
Laser IR 1068nm, 200W	10%
X speed, mm/s	100
Y speed, mm/s	50
Acceleration (X,Y), mm/s.sq	2500
Nets pressure, psi	30
Vacuum negative pressure, psi	-3
Pusher revision	R-19
Flux doze, ul	250
Alignment accuracy, um	1
Use Baseline recipe	GL-65

Lot Parameters	Value
Size of Array	300x300
Pitch, um	75
Part size, um	5x5
Coupon size, mm	25x36x1.2
R height, um	3

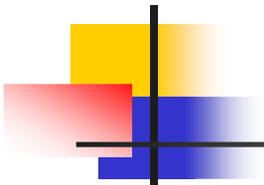
EXIT

Login as MES_Suzanne

Operation is completed and is ready to be DONE

OK

Continue...



MES SQL Connect

MES SQL Connect

Login as
MES_Suzanne

Login Password
MES_Suzanne

Create Message to: MES_Bill Send

Message Send

Message Received
From:

Done

DXV-8356

R-Panel prepared for B

Clusters for
34-12; 120

MES_Sidney

04:32:05

Operations	Value
Operation Name	MLED Transfer L54 station
Assigned By	MES_Elizabeth
Assigned To	MES_Suzanne
Description	Continuous operations for RGB Panel
Goal	10PPT
SOP	According to LS4-LLP-SOP; heat bath safety procedure; USE SAFETY
Report To	MES_Alex
Lot ID	Diced wafer QFR-278; QFG-279; QFG-782;
Lot Description	Size of RGB array 300x300 pix; 34.5x28.6mm, device size 5x5um, p
DocNo and Date	5 Use Flux-FL-374; Solvent-Aceton,

Operations Parameters	Value
68nm, 200W	10%
im/s	100
im/s	50
in (X,Y), mm/s.sq	2500
ire, psi	30
negative pressure, psi	-3
ision	R-19
rose, um; ul	250
Alignment accuracy, um	1
Use Baseline recipe	GL-65

Lot Parameters	Value
Size of Array	300x300
Pitch, um	75
Part size, um	5x5
Coupon size, mm	25x26x1.2
R height, um	3

Operations Report: MLED Transfer L54 station
Done
04/05/2020 20:36:07

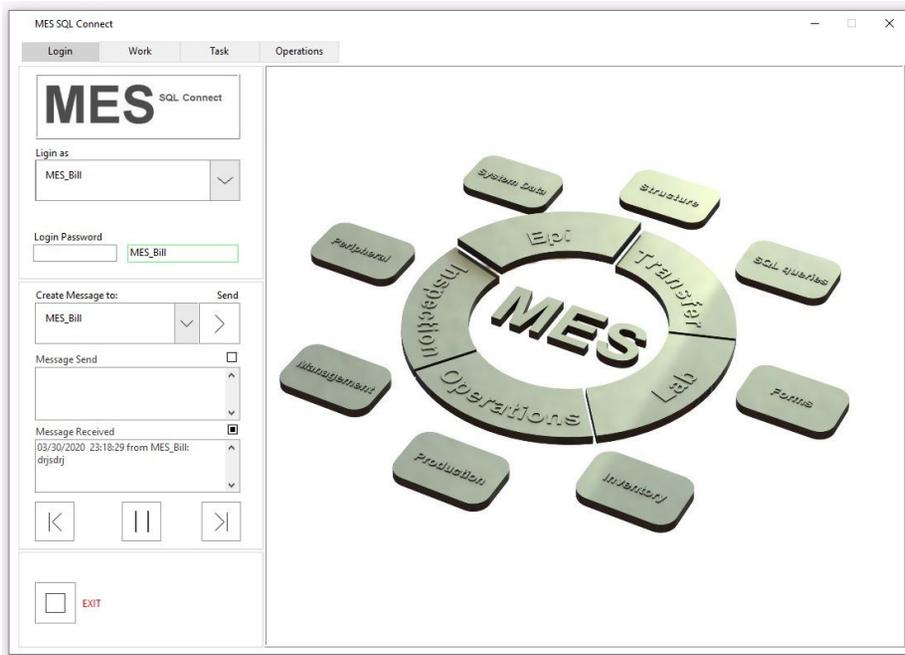
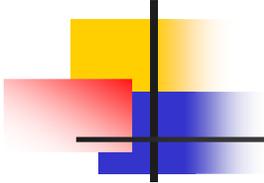
OK

Login as MES_Suzanne

Operation is DONE

DIALOG: Operations Report: "Name of the Operation".
OK

Continue...



Login as MES_Bill

Continue...

MES_Bill Report

MES SQL Connect	
Task	Value
DocNumber	5
Date and Time	04/05/2020 20:20:20
Assigned By	MES, Elizabeth
Assigned To	MES, Suzanne
Operation Name	MLED Transfer L54 station
Description	Continuous operations for RGB Panel
Goal	130PPT
SDP	According to LS4-LLP-SOP; heat bath safety procedure; USE SAFETY IR 1062nm glasses
Report to	MES, Alex
Lot ID	Diced wafer QFR-278; QFG-279; QFG-782;
Lot Description	Size of RGB array 300x300 pic; 34.5x28.6mm, device size 5x5um, pitch 75um
Note	Use Flux-FL-374; Solvent-Aceton
Task Resources and Parameters	Value
Laser IR 1062nm, 200W	10%
X speed, mm/s	100
Y speed, mm/s	50
Acceleration (X,Y), mm/s.sq	2500
Nets pressure, psi	30
Vacuum negative pressure, psi	-3
Flux dotz, ul	8-19
Flux dotz, ul	250
Alignment accuracy, um	1
Use Baseline recipe	GL-65
Lot Parameters	Value
Siteof Array	300x300
Pitch, um	75
Part size, um	5x5
Coupon size, mm	25x36x1.2
R height, um	3
Operation	Value
Operation status	Requested
Current Date and Time	04/05/2020 20:57:36
Notice	

MES_SQL_Connectivity Report Generation

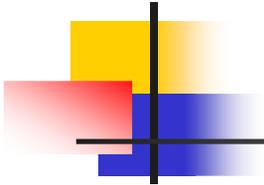
Laplanta-USA confidential

www.laplanta.com

Print: Operations Assigned Report

“Report” Tag is printed as HTML in browser.
This Tag can be saved or printed using existed peripheral.

Return to Program...



MES SQL Connect

Login Work Task Operations

MES SQL Connect

Work Options
Operations

Operations Options
Operations Options

Operations List
Operations Report

Move To Archive

Table Column Entries

All records Assign By Assign To Report To

DocNumber	Assigned By	Assign To	Task Name	Task Description	Task Goal
11	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
12	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
13	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
14	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
15	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
16	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
17	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
18	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
19	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
20	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
21	MES_Suzanne	MES_Suzanne	NAME OR NUMBER OF THE OPERATION	OPERATION FESCRIPTION	GOAL OF TI
22	MES_Suzanne	MES_Suzanne	NAME OR NUMBER OF THE OPERATION	OPERATION FESCRIPTION	GOAL OF TI
23	MES_Bill	MES_Suzanne	NAME OR NUMBER OF THE OPERATION	OPERATION FESCRIPTION	GOAL OF TI
24	MES_Elizabeth	MES_Suzanne	MLED Transfer LS4 station	Continuous operations for RGB Panel	10PPT

EXIT

Refresh Table Search Table Column to Sort num Rows Columns Header Color Cells Color

Number 23 57

Work: Working Options: Operations
 Operations Options: Operations Options
 Operations List: Operations Report
 Table Column Entries: MES_Bill

Pick the row.
 Print.

Continue...

MES Bill Report

MES SQL Connect	
Task	Value
DocNumber	24
Date and Time	04/05/2020 20:36:07
Assigned By	MES_Elizabeth
Assigned To	MES_Suzanne
Operation Name	MLED Transfer L54 station
Description	Continuous operations for RGB Panel
Goal	10PPT
SOP	According to L54-LLP-SOP; heat bath safety procedure; USE SAFETY IR 1062nm glasses
Report to	MES_Alex
Lot ID	Size of RGB array 300x300 pix; 34.5x28.6mm, device size 5x5um, pitch 75um
Lot Description	5 Use Flux-FL-376; Solvent-Aceton,
Task Resources and Parameters	Value
Laser IR 1068nm, 200W	10%
X speed, mm/s	100
Y speed, mm/s	50
Acceleration (X, Y), mm/s.sq	2300
Temp pressure, psi	30
Vacuum negative pressure, psi	-3
Pusher revision	R-19
Flux doze, ul	250
Alignment accuracy, um	1
Use Baseline recipe	GL-65
Lot Parameters	Value
Size of Array	300x300
Pitch, um	75
Part size, um	5x5
Coupon size, mm	25x36x1.2
R height, um	3
Operation	Value
Transfer to possession	MES_Sidney
Code ID	DXV-8356
Description	R-Panel prepared for B
Notice	Clusters for inspections left start 34-12; 120-33; 340-134
Operation Time	04:31:58

MES_SQL_Connectivity: Report Generation

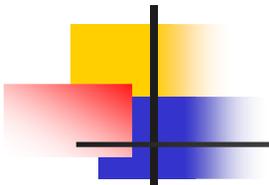
Laplada-USA confidential

www.laplada.com

Print: Operations Report

“Report” Tag is printed as HTML in browser.
This Tag can be saved or printed using existed peripheral.

Return to Program...



MES SQL Connect

Login Work Task Operations

MES SQL Connect

Work Options
Operations

Operations Options
Operations Options

Operations List
Operations Report

Table Column Entries

Move To Archive

All records Assign By Assign To Report To

DocNumber	Assigned By	Assign To	Task Name	Task Description	Task Goal
14	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
15	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
16	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
17	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
18	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
19	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
20	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
21	MES_Suzanne	MES_Suzanne	NAME OR NUMBER OF THE OPERATION	OPERATION DESCRIPTION	GOAL OF THE
22	MES_Suzanne	MES_Suzanne	NAME OR NUMBER OF THE OPERATION	OPERATION DESCRIPTION	GOAL OF THE

DocNo	Operations	Archived Date/Time	Archived By	DocNumber	Assign By	Assign To	Task Name	Task Description
1		3/6/2020 10:00:44 AM	MES_Bill					
2	OperationsAssigned	03/12/2020 19:51:00	MES_Bill	2	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment c
3	OperationsReport	03/12/2020 19:52:53	MES_Bill	2	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment c

EXIT

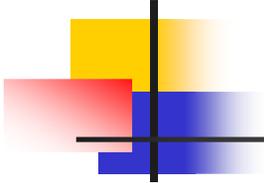
Refresh Table Search Table Column to Sort num Rows Columns Header Color Cells Color

Number 23 3 57 61

Work: Working Options: Operations
 Operations Options: Operations Options
 Operations List: Operations Report

Check "Move to Archive".
 Pick the row.
 Move To Archive.

Continue...



MES SQL Connect

Login Work Task Operations

MES SQL Connect

Work Options
Operations

Operations Options
Operations Options

Operations List
Operations Report

Table Column Entries

All records Assign By Assign To Report To

DocNumber	Assigned By	Assign To	Task Name	Task Description	Task Goal
14	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer	Alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
15	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer	Alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
16	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer	Alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
17	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer	Alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
18	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer	Alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
19	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer	Alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
20	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
21	MES_Suzanne	MES_Suzanne	NAME OR NUMBER OF THE OPERATION	OPERATION DESCRIPTION	GOAL OF THE
22	MES_Suzanne	MES_Suzanne	NAME OR NUMBER OF THE OPERATION	OPERATION DESCRIPTION	GOAL OF THE

Move Record to Archive?

OK Cancel

Table Move To

Table

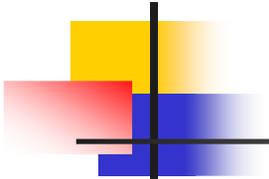
Refresh Table Search Table Column to Sort num Rows Columns Header Color Cells Color

EXIT

Work: Working Options: Operations
Operations Options: Operations Options
Operations List: Operations Report

DIALOG: Move Record to Archive?
OK

Continue...



MES SQL Connect

Login Work Task Operations

MES SQL Connect

Work Options
Operations

Operations Options
Operations Options

Operations List
Operations Report

Table Column Entries

All records Assign By Assign To Report To

DocNumber	Assigned By	Assign To	Task Name	Task Description	Task Goal
14	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer	ment of the wafer vs to coupons to get the panel ready for transfer	Perform the
15	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer	ment of the wafer vs to coupons to get the panel ready for transfer	Perform the
16	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer	ment of the wafer vs to coupons to get the panel ready for transfer	Perform the
17	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer	ment of the wafer vs to coupons to get the panel ready for transfer	Perform the
18	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer	ment of the wafer vs to coupons to get the panel ready for transfer	Perform the
19	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer	ment of the wafer vs to coupons to get the panel ready for transfer	Perform the
20	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
21	MES_Suzanne	MES_Suzanne	NAME OR NUMBER OF THE OPERATION	OPERATION DESCRIPTION	GOAL OF THE
22	MES_Suzanne	MES_Suzanne	NAME OR NUMBER OF THE OPERATION	OPERATION DESCRIPTION	GOAL OF THE

Entry moved to Archive

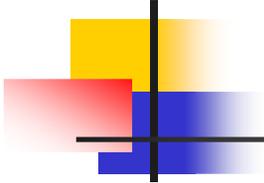
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23 3 57 61

Work: Working Options: Operations
 Operations Options: Operations Options
 Operations List: Operations Report

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MES SQL Connect

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MES SQL Connect

Work Options
Operations

Operations Options
Operations Options

Operations List
Operations Report

Table Column Entries

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All records Assign By Assign To Report To

DocNumber	Assign By	Assign To	Task Name	Task Description	Task Goal
14	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
15	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
16	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
17	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
18	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
19	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment of the wafer vs to coupons to get the panel ready for transfer	Perform the
21	MES_Suzanne	MES_Suzanne	NAME OR NUMBER OF THE OPERATION	OPERATION FESCRPTION	GOAL OF TH
22	MES_Suzanne	MES_Suzanne	NAME OR NUMBER OF THE OPERATION	OPERATION FESCRPTION	GOAL OF TH
23	MES_Bill	MES_Suzanne	NAME OR NUMBER OF THE OPERATION	OPERATION FESCRPTION	GOAL OF TH

DocNo	Operations	Archived date/time	Assigned by	DocNumber	Assign By	Assign To	Task Name	Task Description
1		3/6/2020 10:00:44 AM	MES_Bill					
2	OperationsAssigned	03/12/2020 19:51:00	MES_Bill	2	MES_Bill	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment c
3	OperationsReport	03/12/2020 19:53:53	MES_Bill	2	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment c
4	OperationsReport	04/05/2020 21:06:52	MES_Bill	20	MES_Suzanne	MES_Suzanne	Operation #101 ACCURA 100 wafer alignment	Using SOP perform alignment c

EXIT

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22 4 57 61

Work: Working Options: Operations
 Operations Options: Operations Options
 Operations List: Operations Report

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